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20 April 2023

TEST REPORT

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Report No.: S230100483_3

APPLICANT: RAJA INTERNATIONAL GENERAL TRADING

(FZE) (C39230)

PO BOX 123618, A2-89, SAIF ZONE,

SHARJAH UAE 123618 SHARJAH UNITED ARAB EMIRATES

Date of receipt :19 Jan. 2023 Testing period :19 Jan. 2023

:29 Jan. 2023

Buyer: -Sample description: ISU CUT-SHIELD GLOVES

Reference no. : ISU4X42CT
Style / Article no. : ISU4X42CT

Test(s) requested :-

Service :REGULAR Previous report :—
Brand / Section :ISHIELDU Product category :—
Season :— Product type :—

End use :-- Test stage :FIRST TEST

Factory name : — Supplier name : Factory code : — Exported to : -

Revision :Amend sample information.

1. Conclusion:

	<u>Tests description</u>	<u>Conformity</u>
	EN 388:2016+A1:2018	
1	Abrasion resistance: 2016	Level 4
2	Cut resistance: 2016	Level 4
3	Cutting resistance TDM	Level C
4	Tear strength resistance: 2016	Level 4
5	Puncture resistance: 2016	Level 3

	Tests description	Conformity
	ISO 21420:2020	
6	pH - Textile (KCl solution)	Pass
7	Aromatic amines derived from azo colorants	Pass
8	Dimethylformamide (DMF/DMFo/DMFa)	Pass
9	Polycyclic Aromatic Hydrocarbons (8)	Pass
10	Dexterity	Level 5
11	XRF screening	Pass
12	XRF screening (Tin)	Pass
13	Phthalates	Pass

 $\underline{\textit{Pass}} : \textit{requirements met} \qquad \underline{\textit{Fail}} : \textit{requirements not met} \qquad \underline{\textit{None}} : \textit{no requirement for this test} \qquad \underline{\textit{N/A}} : \textit{not applicable}$

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Approved by

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Henry YAN 严滨

Laboratory Manager



Tony SHU 東永玮 Technical Supervisor for Chemical Lab







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2. Sample(s) description assigned by laboratory:

<u>Size</u>	Analyzed product	<u>Description</u>	Sample information
	GLOVE		
		Whole glove	
		grey(black/white) PU(HPPE(high performance polyethylene)/nylon/spandex/ glass fiber) palm	
		grey(black/white) PU(HPPE(high performance polyethylene)/nylon/spandex/ glass fiber) palm	
		black/white HPPE(high performance polyethylene)/nylon/spandex/ glass fiber back	
		black/white HPPE(high performance polyethylene)/nylon/spandex/ glass fiber/elastic cuff	
		black nitrile thumb crotch	





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3. GLOVE/

Whole glove

	Method	Client Requirement	Unit	Result	Conformity
▲ 4.2. Dimethylformamide (DMF/DMFo/DMFa)	EN 16778: 2016				Pass
Dimethylformamide			mg/kg	12.7	
Dimethylformamide (2)			mg/kg	18.2	
Dimethylformamide - average		<1000	mg/kg	15.5	
(+) 5.2. Dexterity	ISO 21420: 2020				
Smallest diameter of pin fulfilling test condition			mm	5.0	
Smallest diameter of pin fulfilling test condition (2)			mm	5.0	
Smallest diameter of pin fulfilling test condition (3)			mm	5.0	
Smallest diameter of pin fulfilling test condition (4)			mm	5.0	
Performance level				5	

grey(black/white) PU(HPPE(high performance polyethylene)/nylon/spandex/ glass fiber) palm

	Method	Client Requirement	Unit	Result	Conformity
(+) 4.1. Abrasion resistance: 2016	EN 388:2016 + A1:2018				
used consumables - abrasive				Klingspor PL31B Grit 180	
used consumables - adhesive				3M Scotch	
Number of cycles at the hole detection				>8000	
Number of cycles at the hole detection (2)				>8000	
Number of cycles at the hole detection (3)				>8000	
Number of cycles at the hole detection (4)				>8000	
Performance level				4	
(+) 4.1. Cut resistance: 2016	EN 388:2016 + A1:2018				
Deviation from the test method				No	
used consumables - canvas				LEM 6	
used consumables - blade				OLFA RB45	
C1				1.2	
T1				60.0	
					1

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			(FZE)	(C39230)	
	Method	Client Requirement	Unit	Result	Conformity
1C1				7.7	
11				14.5	
C2				1.3	
Т2				60.0	
1C2				5.4	
12				18.9	
С3				1.2	
тз				60.0	
1C3				6.5	
13				16.6	
C4				1.2	
Т4				60.0	
1C4				6.2	
14				17.2	
C5				1.4	
Т5				60.0	
1C5				5.8	
15				17.7	
Mean value of test piece 1				17.0	
C1 bis				1.3	
T1 bis				60.0	
2C1bis				7.3	
I1 bis				15.0	
C2 bis				1.3	
T2 bis				60.0	
2C2bis				6.6	
I2 bis				16.2	
C3 bis				1.4	
T3 bis				60.0	
2C3bis				5.6	
I3 bis				18.1	
C4 bis				1.4	
T4 bis				60.0	
2C4bis				5.8	

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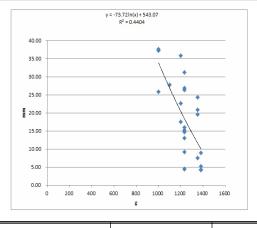
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			(FZE)	(C39230)	
	Method	Client Requirement	Unit	Result	Conformity
I4 bis				17.7	
C5 bis				1.4	
T5 bis				60.0	
2C5bis				6.3	
I5 bis				16.6	
Mean value of test piece 2				16.7	
Considered value				16.7	
Performance level				4	
Observation				First sequence Cn+1 higher than 3xCn, switch to EN13997	
(+) 4.1. Cutting resistance TDM	ISO 13997:1999				
used consumables - blade				202200360	
Coefficient of variation			%	4.4	
Adjusted factor for blade with neoprene				0.83	
Normalized cutting stroke lengths			mm	9.2	
Normalized cutting stroke lengths (2)			mm	15.2	
Normalized cutting stroke lengths (3)			mm	13.1	
Normalized cutting stroke lengths (4)			mm	14.8	
Normalized cutting stroke lengths (5)			mm	15.9	
Mean normalized cutting stroke length			mm	13.6	
Cut load adjusted for a cut length of 20 mm			N	11.8	
Level Performance				Level C	



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	Method	Client Requirement	Unit	Result	Conformity	
(+) 4.1. Tear strength resistance: 2016	EN 388:2016 + A1:2018					
Tear strength			N	>75		
Tear strength (2)			N	>75		
Tear strength (3)			N	>75		
Tear strength (4)			N	>75		
Performance level				4		
(+) 4.1. Puncture resistance: 2016	EN 388:2016 + A1:2018					
Puncture resistance			N	129		
Puncture resistance (2)			N	178		
Puncture resistance (3)			N	135		
Puncture resistance (4)			N	128		
Performance level				3		

grev(black/white) PU(HPPE(high performance polyethylene)/nylon/spandex/ glass fiber) palm

Method	Client Requirement	Unit	Result	Conformity
ISO 3071:2020				Pass
	3.5< - <9.5		7.0	
ISO 16190:2021				Pass
	<1	mg/kg	<0.2	
	<1	mg/kg	<0.2	
	<1	mg/kg	<0.2	
	<1	mg/kg	<0.2	
	<1	mg/kg	<0.2	
	<1	mg/kg	<0.2	
	<1	mg/kg	<0.2	
	<1	mg/kg	<0.2	
ASTM F2617 – 15				Pass
	<100	ppm	<100	
ASTM F2617 – 15				Pass
	<150	ppm	<150	
	ISO 3071:2020 ISO 16190:2021 ASTM F2617 – 15	Requirement ISO 3071:2020 3.5<-<9.5 ISO 16190:2021 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <	Requirement ISO 3071:2020 3.5<-<9.5 ISO 16190:2021 <pre></pre>	Requirement Solution Requirement Req

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	Method	Client Requirement	Unit	Result	Conformity
▲ Phthalates	ISO 16181-1:2021				Pass
BBP . Butyl benzyl phthalate		<0.1	%	<0.0020	
DBP . Di-butyl phthalate		<0.1	%	<0.0020	
DEHP . Di-(2-ethylhexyl) phthalate		<0.1	%	<0.0020	
DIBP . Di-iso-butyl phthalate		<0.1	%	<0.0020	

black/white HPPE(high performance polyethylene)/nylon/spandex/ glass fiber back

	Method	Client Requirement	Unit	Result	Conformity
(+) 4.2. pH - Textile (KCI solution)	ISO 3071:2020				Pass
pH value		3.5< - <9.5		9.4	
▲ 4.2. Aromatic amines derived from azo colorants	ISO 14362-1:2017 (w/o extraction)				Pass
Accessible without fibre extraction		<30	mg/kg	<5	

black/white HPPE(high performance polyethylene)/nylon/spandex/ glass fiber/elastic cuff

	Method	Client Requirement	Unit	Result	Conformity
(+) 4.2. pH - Textile (KCI solution)	ISO 3071:2020				Pass
pH value		3.5< - <9.5		6.8	
▲ 4.2. Aromatic amines derived from azo colorants	ISO 14362-1:2017 (w/o extraction)				Pass
Accessible without fibre extraction		<30	mg/kg	<5	

black nitrile thumb crotch

	Method	Client Requirement	Unit	Result	Conformity	
(+) 4.2. pH - Textile (KCI solution)	ISO 3071:2020					
pH value		3.5< - <9.5		7.0		
▲ 4.2. Polycyclic Aromatic Hydrocarbons (8)	ISO 16190:2021				Pass	
Benzo(a)anthracene		<1	mg/kg	<0.2		
Chrysene		<1	mg/kg	<0.2		
Benzo(b)fluoranthene/ Benz[e]acephenanthrylene		<1	mg/kg	<0.2		

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	Mathad	Method Client Unit Result					
	wethod	Requirement	Unit	Result	Conformity		
		-					
Benzo(k)fluoranthene		<1	mg/kg	<0.2			
Benzo(a)pyrene/ Benzo[def]chrysene		<1	mg/kg	<0.2			
Dibenzo(a.h)anthracene		<1	mg/kg	<0.2			
Benzo(e)pyrene		<1	mg/kg	<0.2			
Benzo(j)fluoranthene		<1	mg/kg	<0.2			
(+) XRF screening	ASTM F2617 – 15				Pass		
Cd (Cadmium)		<100	ppm	<100			
▲ Phthalates	ISO 16181-1:2021				Pass		
BBP . Butyl benzyl phthalate		<0.1	%	<0.0020			
DBP . Di-butyl phthalate		<0.1	%	<0.0020			
DEHP . Di-(2-ethylhexyl) phthalate		<0.1	%	<0.0020			
DIBP . Di-iso-butyl phthalate		<0.1	%	<0.0020			

END OF TEST REPORT

(+)CNAS accreditation

▲: The test was carried out by external accredited laboratory under their accreditation scope.

Unless otherwise specified, the physical test items in this report performed in CTC Shanghai lab were conditioned and tested in the environment of T $23\pm2^{\circ}$ C / RH $50\pm4\%$.

Table of Performance Level for Glove

Test Item	Performance Level						
rest item	0##	1	2	3	4	5	
Abrasion Resistance (EN 388) Number of cycles (minimum)	<100	100	500	2000	8000		
Blade Cut Resistance (EN 388) Index (I) (minimum)	<1.2	1.2	2.5	5.0	10.0	20.0	
Tear Resistance (EN 388) Force (N) (minimum)	<10	10	25	50	75		
Puncture Resistance (EN 388) Force (N) (minimum)	<20	20	60	100	150		
Finger dexterity (EN ISO 21420) Smallest diameter of pin fulfilling test conditions (mm)		11.0	9.5	8.0	6.5	5.0	

Performance level 0 means the glove falls below the minimum performance level for the given individual hazard

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Levels of performance for materials tested with EN ISO 13997

	Level	Level	Level	Level	Level	Level
	A	B	C	D	E	F
6.3 TDM: cut resistance (N)	2	5	10	15	22	30